



Triumph Integrated Systems Actuation & Control Supplier Quality Department		Notification of Supplier Approval	VID: 5417b
To the Quality Manager			
Nu-Pro Ltd, London Road, Thrupp, Stroud, Gloucestershire, GL5 2BA.			
Approval has been granted to the above supplier to supply Goods or Services within the scope of this document.			
Scope:	SCOPE OF APPROVAL: Secondary Processing and NDT to Triumph Integrated Systems Actuation & Control Design Data and Specifications.	Restrictions:	SQ93 & SQAM001 at latest issue. Class 1 Process Routings to be submitted for approval in line with SQ93.
Remarks:	Approved Silver Plating for Part No. D53100-12. Boeing Approval Code: BE10365791.		
Supplier Code: CAL / DIST / MAN / MAT / MRO / PRO / SERV		Approval Number: PRO17690H	
Supplier Type: AS9100 / ISO9001 / MARINE / ELECTRONICS / HARDWARE (BOF) PROPRIETARY SUPPLIERS / INDIRECT			
Quality Authority		Specialist Authority	
Sign	<i>[Signature]</i>	Sign	<i>[Signature]</i>
Name	R. Renard	Name	M. Diplock
Date	20 th March 2019	Date	20 th March 2019
On behalf of Triumph Integrated Systems Actuation & Control.			
Circulation: Supplier Quality Records, Procurement Director, Management & Staff, Quality Manager, Supplier Quality Engineer, Quality Assurance, Inspection, Goods Inwards.			



Vendor	Approval/Description	Code
5417	Electroless Nickel Plate to Industry standards: Def-Stan 03-05, AMS-C-26074, AMS2404, ISO/BS EN 4527	SEN
5417	Boeing D1-4426 Approved Supplier	BOE
5417	De-embrittlement	HDE
5417	DEF STAN 03-27: Sulphamate Nickel Plate	PSN
5417	DEF STAN 03-9: Electro-Deposition of Silver	PPS
5417	DTD-942: Anodizing of Titanium and Titanium Alloys	PAA
5417	ISO 9001 Approved	ISO
5417	NDT2: Magnetic Flaw Detection	NDM
5417	NDT3: Magnetic Particle Inspection of Ground Chromium Plated Parts & Welded Assemblies	NDC
5417	NDT6: Etch Inspection of Steel Components	NDA
5417	NDT8: Penetrant Inspection	NDP
5417	Painting to TIS A&C Specifications	PPG
5417	PS100: Cadmium Plate	PCD
5417	PS100: Cadmium Plate - Bright	PCB
5417	PS101: Chromium Plate	PCP
5417	PS102-1: Anodizing of Aluminium & Aluminium Alloys - Chromic	PAC
5417	PS102-2: Anodizing of Aluminium & Aluminium Alloys - Sulphuric	PAS
5417	PS104: Hard Anodizing of Aluminium Alloys	PHA
5417	PS106: Copper Plating of Steel	PCU
5417	PS108: Phosphating of Steel Components	PPH
5417	PS111: Bronze Plating	PBR
5417	PS114: Protective Treatment of Aluminium Alloys using Alocrom 1200	PAL
5417	PS116: Chromium Plating of Copper Base Alloys	CPB
5417	PS117: Solid Film Lubricants - Everlube (-5,6 & 7)	SFLE
5417	PS120 Zinc Nickel Plating (REACH)	MZN
5417	PS124: Passivation of C R Steel	PPA
5417	PS131: Cadmium Plating of U H T S - L.H.E	PLE
5417	PS201: Vapour Blasting	PVB
5417	PS207: Cleaning & Preparation of Steels for Plating	CMP
5417	Stress Relieve	HSR