



GKN AEROSPACE SERVICES
 EAST COWES
 ISLE OF WIGHT
 PO32 6RA

NU-PRO

IS APPROVED FOR THE PROCESSES LISTED BELOW

Reports: SQ/15/011	Audit date: 04-Feb-15	Expiry date: 10-May-18 (1)
Reports: SQ/14/017	Audit date: 16-Apr-14	Expiry date: 15-Apr-17 (2)
Reports: SQ/15/008	Audit date: 11-May-15	Expiry date: 10-May-18

	Specification	Process		Specification	Process
(1)	DEF-STAN 03-25	SULPHURIC ACID ANODISING		STD 4111	STRESS RELIEVING
(2)	WAPS22-01	CHEMICAL MILLING ALUMINIUM		AMS 2750	PYROMETRY
	WAPS 09-02	CLEANING OF METALS		WAPS 41-04	PASSIVATION
	STD 2573	ABRASIVE BLASTING OF METALLIC COMPONENTS		AMS 2700	PASSIVATION
	WAPS 41-06	SULPHURIC ACID ANODISING		STD 1969	PASSIVATION
	AMS 2471	SULPHURIC ACID ANODISING		WAPS 25-07	APPROVAL OF NDT PERSONNEL
	WAPS 41-05	CHROMIC ACID ANODISING		NAS410/EN4179	APPROVAL OF NDT PERSONNEL
	STD 1966	CHROMIC ACID ANODISING		WAPS 25-02	PENETRANT INSPECTION
	WAPS 41-01	ALOCROM/ALODINE		STD 4049	PENETRANT INSPECTION
	SDT 2754	ALOCROM/ALODINE		WAPS 25-04	HARDNESS AND CONDUCTIVITY
	WAPS 26-01	PAINT / PRIMER APPLICATION		WAPS 25-05	HARDNESS AND CONDUCTIVITY
	STD 3268	PAINT / PRIMER APPLICATION		ASTM E 18	HARDNESS AND CONDUCTIVITY
	WAPS 28-08	ELECTROLESS NICKEL PLATING		WAPS 25-06	ETCH INSPECTION OF TITANIUM
	AMS 2402	ZINC PLATING		WAPS 31-01	TEMPORARY PROTECTIVE TREATMENT
	WAPS 28-03	CADMIUM PLATING		STD 2578	TEMPORARY PROTECTIVE TREATMENT
	STD 1980	CADMIUM PLATING			
	WAPS 40-01	STRESS RELIEVING			

WHPS APPROVALS ONLY APPLY FOR WORK PLACED BY GKN AS EAST COWES ISLE OF WIGHT PO32 6RA
 THIS APPROVAL IS CONDITIONAL ON THE SUPPLIER ADHERING TO SQA01 AND INFORMING GKN OF
 SIGNIFICANT CHANGES TO PLANT, PROCESS OR PERSONNEL. GKN RESERVE THE RIGHT TO REAUDIT.
 THIS APPROVAL MAY BE WITHDRAWN IF CORRECTIVE ACTIONS ARE NOT CLOSED IN A TIMELY MANNER


CHIEF MATERIALS ENGINEER (PROCESSES)
ON BEHALF OF GKN AEROSPACE SERVICES