



**BOMBARDIER
AEROSPACE**

Short Brothers plc
Airport Road
Belfast BT3 9DZ Northern Ireland
Telephone +44 (0)28 9045 8444
Fax +44 (0)28 9073 3396
<http://www.aerospace.bombardier.com>

Supplier Name: Nu-Pro Surface Treatments Ltd

Address: Eagle Works
London Road
Trupp Stroud
Gloucester
GL5 2BA

Attn: Bob Goulding

Date: 20th March 2002

Subject: Bombardier Aerospace Approval

Reference Number: 2556
Assessment Type: Audit
Assessment Date: 05/06/2001

Registered in
Northern Ireland N 1062

Registered Office: Airport Road
Belfast Northern Ireland

Dear Bob,

I am pleased to inform you that following the audit conducted by Barrie Colville on Jun 2001, the Quality System of Nu-Pro has been granted approval to Bombardier Aerospace Requirements for Suppliers QD 4.6-40.

This approval is dependant on Nu-Pro continuing to comply with QD 4.6 - 40 and all other procedural and / or specification requirements.

It is Bombardier Aerospace policy to purchase only from approved suppliers who consistently meet the required standards of quality and reliability, therefore Bombardier Aerospace Procurement Quality may elect to audit your facility at any time prior to or during any contract in order to:

- Assure continuing compliance with contractual and quality requirements.
- Investigate any quality problems and assure that effective corrective action measures are implemented.
- Evaluate the effect of any change in facility, process, equipment or management.

100 YEARS OF AIRCRAFT INNOVATION



Certificate of Approval

The Quality Management system of

Nu-Pro Surface Treatments

Eagle Works

London Road Thrupp

Stroud

is hereby granted approval in accordance
with QD 4.6 - 40 and the terms of
the relevant approval letter.

SB/VC/152

Approval Number

Subject to compliance with forgoing conditions, this approval shall remain valid for an unlimited duration until the approval is surrendered, superseded or revoked.

Issue Date

27th April 2010

QA Supplier Approval Manager

*This certificate and letter of approval are subject to withdrawal
at the discretion of the issuing authority*

BOMBARDIER

Bombardier Aerospace

Short Brothers plc Airport Road Belfast BT3 9DZ Northern Ireland

NU-PRO LTD., 0000110658
EAGLE WORKS LONDON ROAD THRUPP
STROUD, GL
GB, GL5 2BA
TEL: 01453 883344 FAX: 01453 731597

Class:
A SUBCONTRACTORS

Systems:
1104 ISO 9001:2000
1110 AS 9100

Specification Controlled:

BAPS 138-43 APPLICATION OF FLUID RESISTANT PRIMER
BAPS 138-44 APPL'N OF FLUID RESISTANT POLYURETHANE COATING
BAPS 144-005 IDENTIFICATION OF AIRCRAFT PARTS AND ASSEMBLIES
BAPS 160-10 CHROMIC ACID ANODIZING
BAPS 160-20 CHEMICAL CONVERSION TREATMENT FOR ALUMINIUM ALLOYS
BAPS 160-28 CHROMIUM PLATING OF STEELS HEAT TREATED TO ABOVE 220 KSI
BAPS 160-32 SULFURIC ACID ANODIZING
BAPS 161-007 APPLICATION OF MIL-L-46010 SOLID FILM LUBRICANT
BAPS 168-013 HARDNESS AND ELECTRICAL CONDUCTIVITY TESTING OF METALS
BAPS 176-02 FLUORESCENT PENETRANT INSPECTION
BAPS 176-04 MAGNETIC PARTICLE INSPECTION
BAPS 180-001 ALKALINE CLEANING
BAPS 180-15 PASSIVATION OF CORROSION RESISTANT STEEL
BAPS 180-32 ACID CLEANING AND DEOXIDIZING ALUMINUM ALLOYS
MPS 160-08 CADMIUM PLATING OF CARBON AND LOW ALLOY STEELS BELOW 220,000PSI, COPPER ALLOYS AND CRES STEELS
PPS 20.01 MAGNETIC PARTICLE INSPECTION
PPS 20.03 PENETRANT FLAW DETECTION
PPS 31.05 SURFACE TREATMENTS OF CORROSION RESISTANT STEELS
PPS 32.01 CROMATE CONVERSION COATING
PPS 32.03 CHROMIC ACID ANODIZING (A1)
PPS 32.05 SULPHURIC ACID ANODISING
PPS 33.01 CADMIUM PLATING (E1)
PPS 33.04 HARD CHROMIUM PLATE
PPS 34.03 APPLICATION OF POLYURETHANE ENAMEL (F24 & F37)
PPS 34.08 EPOXY PRIME
PSPEC 300 PENETRANT FLAW DETECTION
PSPEC 301 MAGNETIC PARTICLE INSPECTION
PSPEC 403 CADMIUM PLATING OF CARBON, LOW ALLOY AND STAINLESS STEELS
PSPEC 410 CHROMIC ACID ANODISING
PSPEC 411 SULPHURIC ACID ANODISING
PSPEC 416 PASSIVATION OF AUSTENITC, MARTENSITIC AND PH STEELS
PSPEC 419 CHEMICAL CONVERSION COATING OF ALUMINIUM AND ALUMINIUM ALLOYS
PSPEC 910 ETCH AND EPOXY PRIMING

BOMBARDIER

AEROSPACE
Short Brothers PLC
Airport Road
Belfast BT3 9DZ Northern Ireland
www.bombardier.com
TEL +44 (0)28 9045 8444
FAX +44 (0)28 9073 3396
Registered in Northern Ireland
Certificate NI 1062
Registered Office: Airport Road
Belfast Northern Ireland

24th January 2014
NU-PRO LTD
EAGLE WORKS LONDON ROAD THRUPP,
STROUD,
GL5 2BA

SAP Supplier no: 110658
SAP Notification no: 1000048598

Attention: Martin Trigg-Hogarth
Subject: Approval letter

Bombardier Aerospace is pleased to inform you that your company is now APPROVED to process specification;

BAPS 160-009 Chromium Plating of Steels Heat Treated to Less Than 220,000 Psi and Copper Alloys

This approval is issued on the condition that your company continues to comply with QD 4.6-40: Bombardier Aerospace Requirements for Suppliers and maintain acceptable product delivery performances. Copy of the document can be found on the Bombardier Internet site at <http://www.aerospace.bombardier.com/>, "English", "Core Businesses", "Bombardier Aerospace", "suppliers", "click here for our quality requirements".


Bombardier Aerospace Quality may elect to audit your facility at any time during or prior to any contract in order to:

- Assure continuing compliance with contractual and quality requirements.
- Investigate any quality problems and assure that effective corrective action measures are implemented.
- Evaluate the effect of any change in facility, process, equipment, or management.

Your approval status will be periodically reviewed and / or revised based on supplier performance.

It is Bombardier Aerospace's policy to purchase only from approved suppliers who consistently meet our standards of quality and reliability. We look forward to a lasting relationship driven by a desire for continuous quality improvement.

Sincerely yours,



Barrie Colville
Principal Quality Engineer
SQM – Supplier Approval
Tel: 02890 733629
Email: barrie.colville@aero.bombardier.com