



Goodrich Engine Control Systems

Shaftmoor Lane,
Hall Green
Birmingham
B28 8SW

30 August 2005

Paul French
Technical Manager
Eagle Works
London Road
Thrupp
Stroud
GL5 2BA

Letter Ref: TA 05 32
Audit Ref: VSE 121 05
Vendor Code: 4692

Dear Paul

After the recent Technical Audit of your processing facility I am pleased to confirm that Nu-Pro Ltd are approved for processing parts to the following Shaftmoor Lane procedures:-

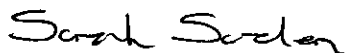
PROCESS NO	SUBSTRATE	PROCESS NO	SUBSTRATE
NICKEL PF 9 PF 9B PF 9D PF 9E PF 9F PF 9H PF 10 TI 9/43	Steel Burner Inner Sleeves Steel prior to Rubber Bonding Heat Treated Components High Tensile Steels Hardenable Corr Res Steels Dull Nickel Brass & Bronze Heavy Nickel	ANODISING PF 16 PF 16A PF 16D PF 16E WP 92 WP 169 TI 44/15 TI 44/2 TI 44/6 WP 743 WP264 HCP463	Chromic Acid Sulphuric Acid Sulphuric for Dyeing Chromic Acid Alocrom 1200 Hard Anodising Hard Anodising Alocrom 1200 Anodising Chromic before Paint Dichromate Sealing Alocrom 1200
ELECTROLESS NICKEL TI 11/2 TI 11/10	Hardened Unhardened		
COPPER PF 11 PF 32 TI 11/1 TI 11/3 TI 9/44	Steel Chromium Steels Stainless Steels Masking Purposes Non-Stainless Steels	SILVER PF 27 WP 13 WP 269 WP 337 WP 338 WP 339 WP 340 WP 344 TI 25/1 WP 828	Stainless Steel Steel & Copper Alloys High Tensile Steels Steel UTS 65 ton/sq in Steel 1000 MPa – 1400 MPa Steel above 1400 MPa Hardenable Stainless Steel Copper Alloys Threads Stainless Steel
CADMIUM PF 12 PF 12B PF 12E PF 12F TI 9/42 WP 741 WP 742 WP 314 – 317	Steel and Copper Heat Treated Parts Heat Treated Parts Stainless Steel Cadmium Plating High Strength Steel Stainless Steel Colouring of Cadmium Plate	PASSIVATION WP 544 WP 545 TI 17/24 WP 387 TI17/49	Austenitic Steels Martensitic Corrosion Resisting Steels Zinc & Cadmium Through Hardened S/Steel

CHROMATING & CHROMIUM PF 14 BF 15 BF 15A BF 15B BF 15C BF 15D BF 15E TI 9/45 TI 9/46 WP 420	Chromating Mag Alloys Steel and Copper Alloys Steel 1000 MPa – 1400MPa Steel 1400 MPa – 1800 MPa Stainless Steel Nitrided Parts METCO 12FNS Coating Steel and Stainless Steels Steel and Stainless Steels High Tensile Steel	BLASTING TI 17/49 TI 17/76 WP-469 A-D	Dry Abrasive Blasting Hardened S/Steel Wet Abrasive Blasting
BLACKING TI 44/10 TI 44/12	Blackodising Blackening Treatment S/Steel	BRONZE WP78 WP78A	Anti-Nitriding Anti-Nitriding
PAINTING & DFL TI 37/11 TI 37/27 TI 37/29 TI 52/1 HCP 355 TI 9/35	Grey Epoxide Paint Air drying Epoxy External IRR Matt Paint PN Marking Gloss PU Paint Graphite Filled Lubricant	INDIUM TI 11/15	Bronze Bearings

Your approval has been updated on the Goodrich Register of Approved Processors and your approval reference is the Vendor Code quoted above.

If you have any further problems or require any assistance, please contact myself or the Shaftmoor Lane Laboratory Manager.

Yours sincerely,



Sarah Soden – Principle Materials Engineer

Goodrich Engine Control Systems

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Nu-Pro Surface Treatments Ltd.
Eagle Works,
London Road,
Thrupp,
Gloucester GL5 2BA

FAO Mr. R. Goulding – Quality Manager

8 June 2005

Ref. TA 05-23

Dear Bob,

With reference to a recent visit to carry out a technical audit at your processing facility.

I am pleased to confirm that Nu-Pro Surface Treatments Ltd. Vendor Number 4692 have the capability of processing parts to the following specifications: -

- WP64 – Acid Etching for Grinding Abuse
- WP122 – Dye Penetrant Inspection
- WP523 – Magnetic Particle Inspection
- WP850 – Hardness Testing
- TI3/45 – Visual Inspection

I have passed the audit report ref. VSE077-05 to our Supplier Development Department, who will update the Register of Approved Processors, at the next issue. This letter acts as authorisation to carry out the above until the register has been updated.

If you have any further problems or require any assistance, please contact myself.

Yours sincerely



A .V. Roots
Senior Materials Engineer