



GKN AEROSPACE

GKN AEROSPACE SERVICES
EAST COWES
ISLE OF WIGHT
PO32 6RA

NU-PRO IS APPROVED FOR THE PROCESSES LISTED BELOW

Reports: SQ/12/125B	Audit date: 09-May-12	Expiry date: 08-May-15
Reports: SQ/12/125A	Audit date: 09-May-12	Expiry date: 08-May-15
Reports: SQ/11/219	Audit date: 07-Nov-11	Expiry date: 08-May-15
Reports: SQ/11/206	Audit date: 30-Sep-11	Expiry date: 08-May-15
Reports: SQ/14/017	Audit date: 16-Apr-14	Expiry date: 15-Apr-17

Specification	Process	Specification	Process
WAPS07-03	ADHESIVE BONDING	STD3288	PAINT / PRIMER APPLICATION
WAPS41-13	PRETREATMENT OF TITANIUM FOR ADHESIVE BONDING	WAPS24-01	INTERFERENCE FITS
WAPS 09-02 method 3A	ABRASIVE BLASTING OF METALLIC COMPONENTS	WAPS40-01	STRESS RELIEVING
STD 2573	ABRASIVE BLASTING OF METALLIC COMPONENTS	STD 4111	STRESS RELIEVING
WAPS31-01	TEMPORARY PROTECTIVE TREATMENT	WAPS20-01	PYROMETRY
STD 2578	TEMPORARY PROTECTIVE TREATMENT	AMS 2750	PYROMETRY
AMS 2402 J	ZINC PLATING	WAPS25-07	APPROVAL OF NDT PERSONNEL
AMS2471	SULPHURIC ACID ANODISING	NAS 410	APPROVAL OF NDT PERSONNEL
WAPS 41-06	SULPHURIC ACID ANODISING	ASTM 4179	APPROVAL OF NDT PERSONNEL
WAPS41-04	PASSIVATION	WAPS25-02	PENETRANT INSPECTION
STD1969	PASSIVATION	ASTM E 1417	PENETRANT INSPECTION
AMS2700	PASSIVATION	STD4049	PENETRANT INSPECTION
WAPS28-08	ELECTROLESS NICKEL PLATING	WAPS25-06	ETCH INSPECTION OF TITANIUM
WAPS09-02	CLEANING OF METALS	WAPS25-04	HARDNESS AND CONDUCTIVITY
STD 2573	CLEANING OF METALS	WAPS25-05	HARDNESS AND CONDUCTIVITY
WAPS41-05	CHROMIC ACID ANODISING	ASTM E 18	HARDNESS TESTING
STD1966	CHROMIC ACID ANODISING	WAPS 26-08 CSS55	APPLICATION OF STOVING ENAMEL
WAPS28-03	CADMIUM PLATING	WAPS36-01	WET ASSEMBLY
STD1980	CADMIUM PLATING	WAPS25-06	ETCH INSPECTION OF TITANIUM
WAPS41-01	ALOCROM/ALODINE	WAPS22-01	CHEMICAL MILLING ALUMINIUM
STD2754	ALOCROM/ALODINE		
WAPS26-01	PAINT / PRIMER APPLICATION		

**WHPS APPROVALS ONLY APPLY FOR WORK PLACED BY GKN AS EAST COWES ISLE OF WIGHT PO32 6RA
THIS APPROVAL IS CONDITIONAL ON THE SUPPLIER ADHERING TO SQA01 AND INFORMING GKN OF
SIGNIFICANT CHANGES TO PLANT, PROCESS OR PERSONNEL. GKN RESERVE THE RIGHT TO REAUDIT.
THIS APPROVAL MAY BE WITHDRAWN IF CORRECTIVE ACTIONS ARE NOT CLOSED IN A TIMELY MANNER**

W. S. Baward

**CHIEF MATERIALS ENGINEER (PROCESSES)
ON BEHALF OF GKN AEROSPACE SERVICES**