



**AgustaWestland**

A Finmeccanica Company

# *Statement of Approval*

**No. : AW/0082**

***This is to certify that***

***Nu-Pro Limited***

***Eagle Works***

***London Road***

***Stroud, Gloucestershire***

***GL5 2BA***

***United Kingdom***

***is hereby approved as a Supplier to***

***AgustaWestland,***

***in accordance with QRS01 'Quality Requirements for Suppliers',  
the scope of which is defined within the attached  
Scope of Approval***

***Date of Issue: 21<sup>st</sup> March 2013***

***For, and on behalf of  
AgustaWestland***

*Rosario Barone*

**Rosario Barone - Head of Supplier Quality Assurance**

**This certificate unless cancelled, suspended or revoked shall continue in effect indefinitely**



# AgustaWestland

A Finmeccanica Company

## Scope of Approval

**No. : AW/0082**

**Supplier SAP Number: 10006693**

**Supplier Name:**

**NU-PRO LIMITED**

**Eagle Works, London RD, Thrupp Stroud**

**Gloucestershire GL5 2BA**

**UNITED KINGDOM**

**Has been granted the following Scope of Approval :**

**Type of Supplier :**

**OFFLOAD, SUB-CONTRACTOR**

**General :**

**See the Approval Scopes enclosed**

**Process :**

**See the Approval Scopes enclosed**

**Limitations :**

**See the Approval Scopes enclosed**

**For, and on behalf of AgustaWestland**

**Rosario Barone - Head of Supplier Quality Assurance**

**Issue Date :**

**21<sup>st</sup> March, 2013**

**This certificate unless cancelled, suspended or revoked shall continue in effect indefinitely**



**AgustaWestland**  
A Finmeccanica Company

## Supplier Quality Assurance

### Approval Scopes

#### NU-PRO LIMITED

**Supplier Code** : 10006693

**Address** : **NU-PRO LIMITED**  
**EAGLE WORKS, LONDON RD, THRUPP**  
**STROUD**  
**Gloucestershire**  
**GL5 2BA**  
**UNITED KINGDOM**

Has been granted the following AgustaWestland scopes of approval:

**Approval Status** : APPROVED

**Type of Supplier** : OFFLOAD, SUB-CONTRACTOR

**General** : ACS-006 - Mechanical Systems, Assemblies, Components & Accessories (Metallic)  
COP-007 - Supplier Of Class 1/ Grade A Parts  
MAT-000 - Procurement Of Aerospace Metallic Raw Material To SQA50  
MAT-001 - Procurement of Aerospace Castings & Forgings To SQA55  
MCG-000 - General  
SMF-002 - General assembly

**Process** : B24 - WHPS 023 Part Marking Mtd M1 Ink Stamping  
E01 - WHPS 164 Contour Etching Of Aluminium Alloys  
H14 - WHPS 006 Low Temp Stress Relieving And De-Embrittlement  
J31 - WHPS 256 Cleaning Of Parts 1 Vapour Degrease  
J32 - WHPS 256 Cleaning Of Parts 1A Swab Degrease  
J34 - WHPS 256 Cleaning Of Parts 2 Alkaline Clean  
J35 - WHPS 256 Cleaning Of Parts 3 Abrasive Clean  
J37 - WHPS 256 Cleaning Of Parts 5 Acid Pickle  
J38 - WHPS 256 Cleaning Of Parts 6 Anodic Pickle  
J40 - WHPS 256 Cleaning Of Parts 8 Alkaline Anodic Pickle  
J41 - WHPS 256 Cleaning Of Parts 9 Deoxidise  
J43 - WHPS 256 Cleaning Of Parts 11 Nickel Strike  
J44 - WHPS 256 Cleaning Of Parts 12 Acid Pickle  
J48 - WHPS 256 Cleaning Of Parts 16 Acid Clean  
M11 - WHPS 439 Hardness Testing Steel With UTS 1000 to 1700 MPA (330 to 500Hv)  
M12 - WHPS 439 Hardness Testing Of Steel With UTS Above

On behalf of AW Supplier Quality Assurance.....

Date: 20.03.2013



**AgustaWestland**  
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## Supplier Quality Assurance

### Approval Scopes

#### NU-PRO LIMITED

**Supplier Code** : 10006693

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- 1700 MPA ( 500 HV ) And Cased Surfaces
- M13 - WHPS 439 Hardness Testing Of Metallic Materials Of UTS Less Than 1000 MPA (330Hv)
  - M30 - WHPS 439 Conductivity Testing Of Aluminium Alloys
  - N31 - AWPS003X Magnetic Flaw Detection
  - N33 - AWPS006X/A/2 Penetrant Flaw Detection Type 1, Method A, Sensitivity Level 2
  - N36 - AWPS006X/D/3 Penetrant Flaw Detection Type 1, Method D, Sensitivity Level 3
  - N41 - AWPS002X Etch Inspection of hardened steel parts
  - P01 - WHPS 081 Epoxy Priming
  - P02 - WHPS 030 Alclad 1200
  - P10 - WHPS 259 Hard Chrome On Steel
  - P11 - WHPS 180 Silver Plate
  - P13 - WHPS 258 Sulphuric Anodising Of Aluminium
  - P14 - WHPS 037 Hard Anodising Of Aluminium
  - P15 - WHPS 194 Chromate Strip & Chromate
  - P19 - WHPS 077 Chromic Acid Anodising Of Aluminium For Painting (Treatment Code D1)
  - P20 - WHPS 200 Electroless Nickel Plating
  - P22 - WHPS 300 Sulphuric Anodising Of Titanium
  - P25 - WHPS 479 Method 1 Paint Strip by Total Immersion in Paint Stripper followed by Blasting with Lignocellulose Pellets
  - P31 - WHPS 061 Passivation Of Stainless Steel
  - P32 - WHPS 069 Surface Sealing With Epoxy Varnish
  - P36 - WHPS 090 Epoxide Finish
  - P37 - WHPS 242 Polyurethane Paint Finish
  - P41 - WHPS 215 Selectively Strippable Air Drying Acrylic Finishes
  - P49 - WHPS 094 Application Of Etch Primers
  - P52 - WHPS 264 Stripping Of Electroplate
  - P54 - WHPS 076 Repair Of Mag Alloy Protection
  - P57 - WHPS 479 Method 4 Local Application of Paint Stripper followed by Paint Removal using a non-metallic scraper
  - P59 - WHPS 349 Vapour Blasting

On behalf of AW Supplier Quality Assurance.....

Date: 20.03.2013

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#### NU-PRO LIMITED

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STROUD  
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GL5 2BA  
UNITED KINGDOM**

- P64 - WHPS 014 Type 1 Molybdenum Disulphide Dry Lubricant
- P65 - WHPS 014 Type 2 Molybdenum Disulphide Dry Lubricant
- P69 - WHPS 257 Cadmium Plating Excluding Steels Of Strength Exceeding 1450 MPA
- P74 - WHPS 247 (Limited) Protection Of Magnesium Excluding Dip Priming Of Castings & Forgings
- P75 - WHPS 194 (Limited) Chromating Excluding Stripping

**Environment Rating : N - Not Yet Assessed**

On behalf of AW Supplier Quality Assurance.....

Date: 20.03.2013

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# D.Q.P

## Dichiarazione di Qualifica del Processo

### Process Qualification Declaration

# N° GB12/0260/00

QUALIFICAZIONE INIZIALE / Initial Qualification     RINNOVO DELLA QUALIFICA / Renewal of Qualification     RIQUALIFICAZIONE / Requalification     Esterna / External     Interna / Internal

**FORNITORE - AW STABILIMENTO / Supplier - AW Plant**  
NU-PRO LIMITED

**AW RESPONSABILE / AW Responsible**  
Yeovil Transmissions

**SITO PRODUTTIVO FORNITORE / Production Supplier Site**  
Eagle Works, London Road, Thrupp, Stroud, Gloucestershire, GL5 2BA

**AW REPARTO / AW Department**

**PROCESSO SPECIALE / Special Process**  
ISPEZIONE LIQUIDI PENETRANTI / LIQUID PENETRANT INSPECTION

**DETTAGLIO PROCESSO / Process Detail**

**SPECIFICHE APPLICABILI E RELATIVO STATO DI REVISIONE (segue a pagina 2)**  
Applicable Specifications and Revision Number (continue to page 2)

AWPS006X Rev. D  
WHPS256 Rev. 31  
STA100-81-38 Rev. C

**IMPIANTI E DATI IMPIANTO / System and Identification Data**  
Penetrant Flaw Detection (Type 1, Method A&D, Sensitivity Level 2&3) at the above Production Site

**ATTIVITA' APPROVATE / Approved Activities**  
Penetrant Flaw Detection

**LIMITAZIONI / Limitations**

**IL PROCESSO E' APPLICABILE ALLA PRODUZIONE DI PARTI P/N / The process is Applicable for the manufacturing of Parts P/N**

AGUSTAWESTLAND     BELL     BOEING     SIKORSKY     HUGHES   

**PERSONALE INTERESSATO ALL'IMPIANTO / Personnel Involved for the Process**

**RESPONSABILE PRODUZIONE / Production Responsible**  
M Keeling

**RESPONSABILE QUALITA' / Quality Responsible**  
R Goulding

**PERSONALE ADDETTO / Personnel Involved**  
G Jones, B Baxter, R Donaldson, S Hale

**CONTROLLORI (segue a pagina 2) / Inspectors (continue to page 2)**

JONES GRAYSON - Lev. 3  
DONALDSON ROBIN - Lev. 2  
HALE S - Lev. 2

**RESPONSABILITA': L'ESECUZIONE DELLE PROVE DI MANTENIMENTO DELLA QUALIFICA DELL'IMPIANTO E' RESPONSABILITA' DEL FORNITORE / AW STABILIMENTO.**  
**RESPONSIBILITY: the AW Plant / the supplier has the responsibility to perform all tests required by the maintenance program.**  
**RINTRACCIABILITA': PRESSO LA FUNZIONE QUALITA' DEVE ESSERE DISPONIBILE LA REGISTRAZIONE DEI CONTROLLI PERIODICI DI MANTENIMENTO.**  
**TRACEABILITY: Records of all tests performed and related results must be available at quality function or inside to the system.**

**R.F.V.A. APPROVATE / Approved R.F.V.A.**

**RIF. RAPPORTO DI QUALIFICA N° / Ref. Qualification Report N°**  
DQP GB12/0260/00

**DATA RAPPORTO DI QUALIFICA / Qualification Report Date**  
18/09/2014

**DATA EMISSIONE DQP**  
DQP Issue Date

**11/07/2014**

**VALIDITA' IN ANNI DQP**  
DQP Validity Years

**3**

**DATA SCADENZA DQP**  
DQP Expiration Date

**11/07/2017**

**IL PRESENTE DOCUMENTO DEVE ESSERE ESPOSTO IN PROSSIMITA' DEGLI IMPIANTI**  
*This document must be attached to the system*

**COMPILATO DA**  
Prepared By  
Fisher Mark

**DATA**  
Date  
18/09/2014

**RESPONSABILE DI LABORATORIO**  
Laboratory Responsible  
Brown Anthony

**DATA**  
Date  
24/10/2014

**RESPONSABILE QUALITY CONTROL**  
Quality Control Manager  
Brown Dana A

**DATA**  
Date  
27/10/2014

<b>PROVE E CONTROLLI DA ESEGUIRE</b> <i>Inspections and Tests to be Performed</i>	<b>FREQUENZA</b> <i>Frequency</i>	<b>DOCUMENTI DI RIFERIMENTO</b> <i>Reference Documents</i>
All applicable Calibrations and Checks as specified in AWPS006X Table 7	As defined in AWPS006X Table 7	AWPS006X
<b>REVISIONI / Revisions</b>		
<b>NOTE / Remarks:</b> Transfer of existing AgustaWestland Limited Special Process Approvals, as shown on SAP Scope of Approval on date of transfer, to the now common DQP process.		
<b>Segue da pagina 1 / Continued from page 1</b>		
<b>SPECIFICHE APPLICABILI E RELATIVO STATO DI REVISIONE / Applicable Specifications and Revision Number</b> AWIS072A Rev. A AWPS009X Rev. H ASTM E1417/E1417M Rev. 13		
<b>PERSONALE ADDETTO / Personnel Involved</b>	<b>CONTROLLORI / Inspectors</b> BAXTER BRIAN - Lev. 2	